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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 184 Publisher: Tsinghua University. Pub. Date :2011-07-01 version 1 by Takasugi editor of the machining process introduces the basics of CNC machining technology. combined with tool selection. fixture use. process technology development of procedures and other related content to CNC turning. CNC milling and machining center machining process analysis and development of the main line. taking into account the theory and practice. combined with practical examples to elaborate corporate standards developed by a given pattern in line with parts processing requirements process of order. students focus on the practical ability of CNC machining. CNC machining process content concise. easy to understand. Sought in the preparation of user-friendly way. illustrated. so that the reader can easily understand and remember. Exercises with each chapter. readers can practice to test their learning. This book is suitable as a higher education professional mechanical and electrical machinery and materials. but also as workers universities. training institutions. television universities. correspondence universities and other teaching or teaching-related professional reference books. but also for machining and general engineering automation industry technical officers. 2 machining process composition 2.1.3 production program. production type and process features 2.2 digital processing technology analysis 2.2.1 Analysis 2.2.2 rough part of the process of choice making process route 2.2.3 CNC machining process order of 2.3 2.3.1 machining process order the preparation of the basic concepts 2.3.2 CNC machining process file format Summary Exercise 2 Chapter 3 CNC machining of the workpiece positioning and clamping the workpiece positioning and clamping 3.1 3.1.1 3.1 The basic principle of the workpiece positioning .2 locating datum selection principle 3.1.3 Common positioning and orientation error of positioning components 3.1.4 3.1.5 3.1.6 clamping force clamping the workpiece to...



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